

ASSEMBLY PREPARATION RECOMMENDATIONS

1. Installation plans:

The installation plan contains the indications for the preparation of the connections of:

- Water,
- Electricity
- Steam (in case of steam connection)
- Water drain, and
- Compressed air.

2. Preparatory works before start of assembly:

WELKER CONDIBOX ULTRAFLAT machine types can be assembled onto the ground without a pit. In the case the machine needs a pit, the following needs to be observed:

- The pit needs to be prepared in advance according to our installation plan.
- The machine needs to be fixed on the ground.
- Below the machine an appropriate condensed water evacuation needs to be provided.

All preparatory works need to be made by the customer in due time before the erection starts

3. Connection works:

The connection works shall be executed by customers personnel under supervision of our technicians.

4. Assembly, starting up and training:

Erection, starting up and training shall be supervised by our technician.

- Before the arrival of our technician the machine shall be ready in the place foreseen for the installation.
- All piping and connection installations for water, steam, water evacuation, electricity and compressed air shall be terminated.
- For the erection works our technician shall receive the support of 2 skilled mechanics and one electrician.
- The electrician shall be responsible for the appropriate machine connections and for the observation of local safety and installation requirements.

5. Assembly Schedule:

The needed assembly time depends on the machine size and automation. Under normal circumstances the assembly shall take place in 3 - 5 days. The works to be executed are as follows:

- Fixation at the place,
- Assembly of door system,
- Connection of water, drain, compressed air, electricity and steam (if any),
- Check of functions (Valves, door system, seal system etc.),
- Heating up and first run,
- Basic instructions to the staff,
- Hand over and finish of assembly.